

Form inner bead,
re-form bead,
form fingerwell

Introduce
score line(*)

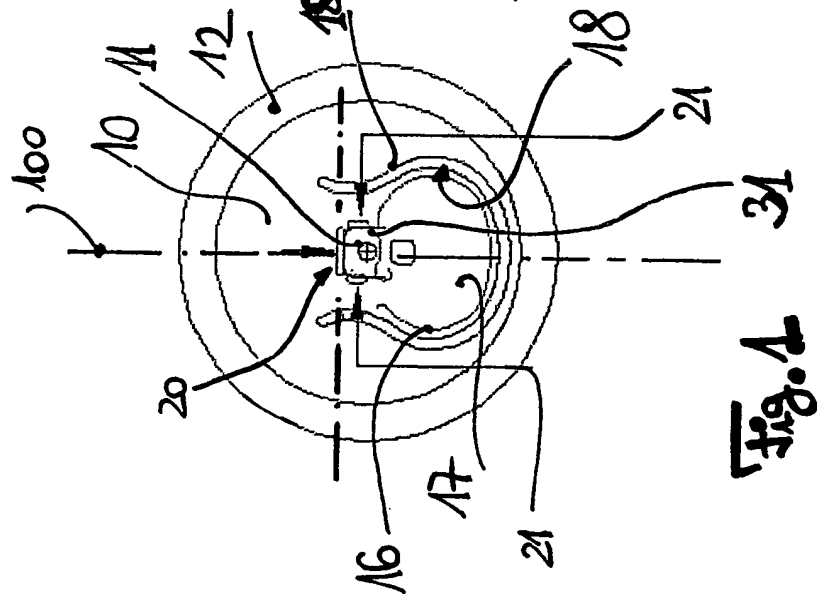


Fig. 1

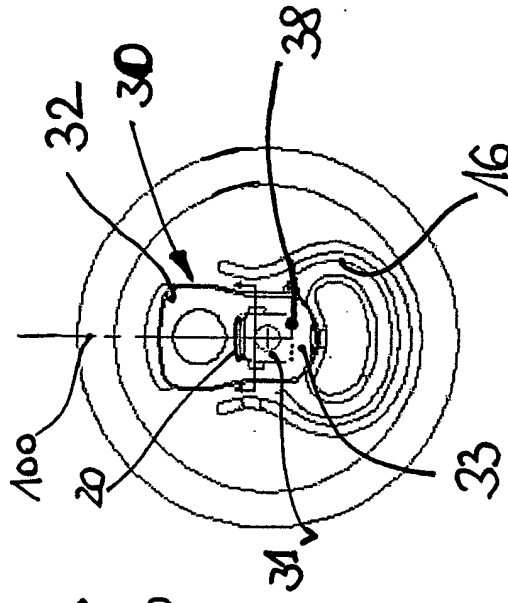


Fig. 2

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Fig. 3

(*) here or in the
station of Fig. 2

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Figure 8

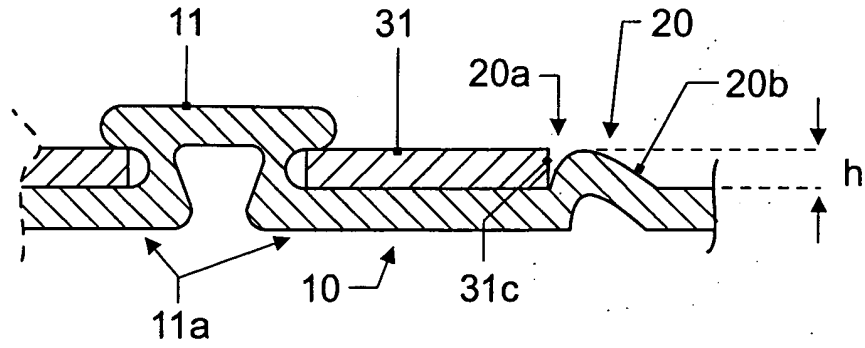


Figure 9a

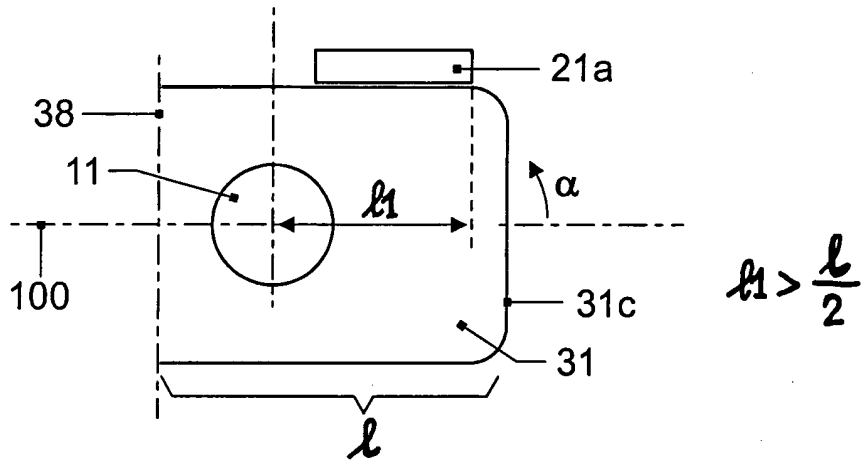


Figure 9b

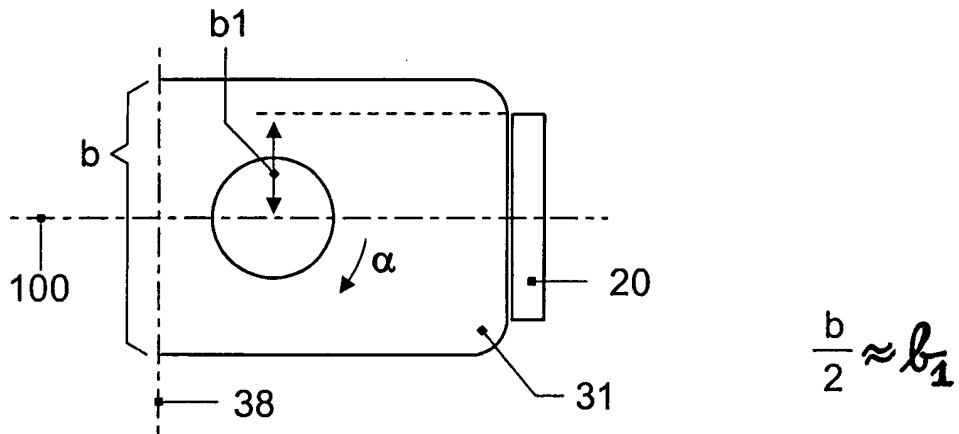
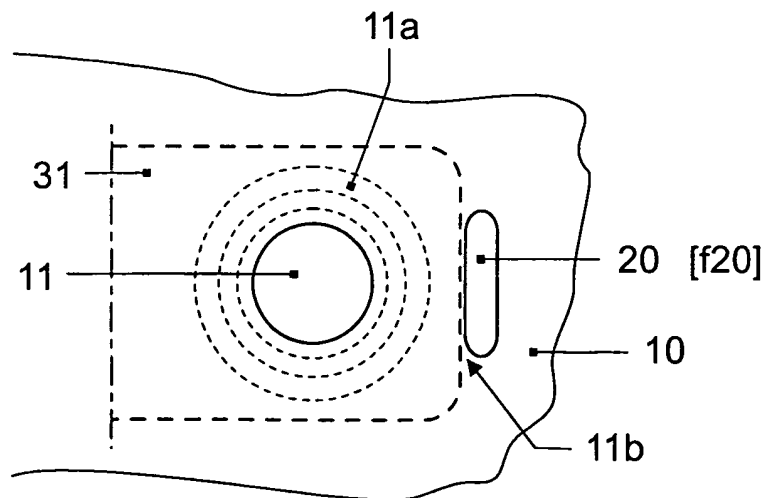


Figure 10



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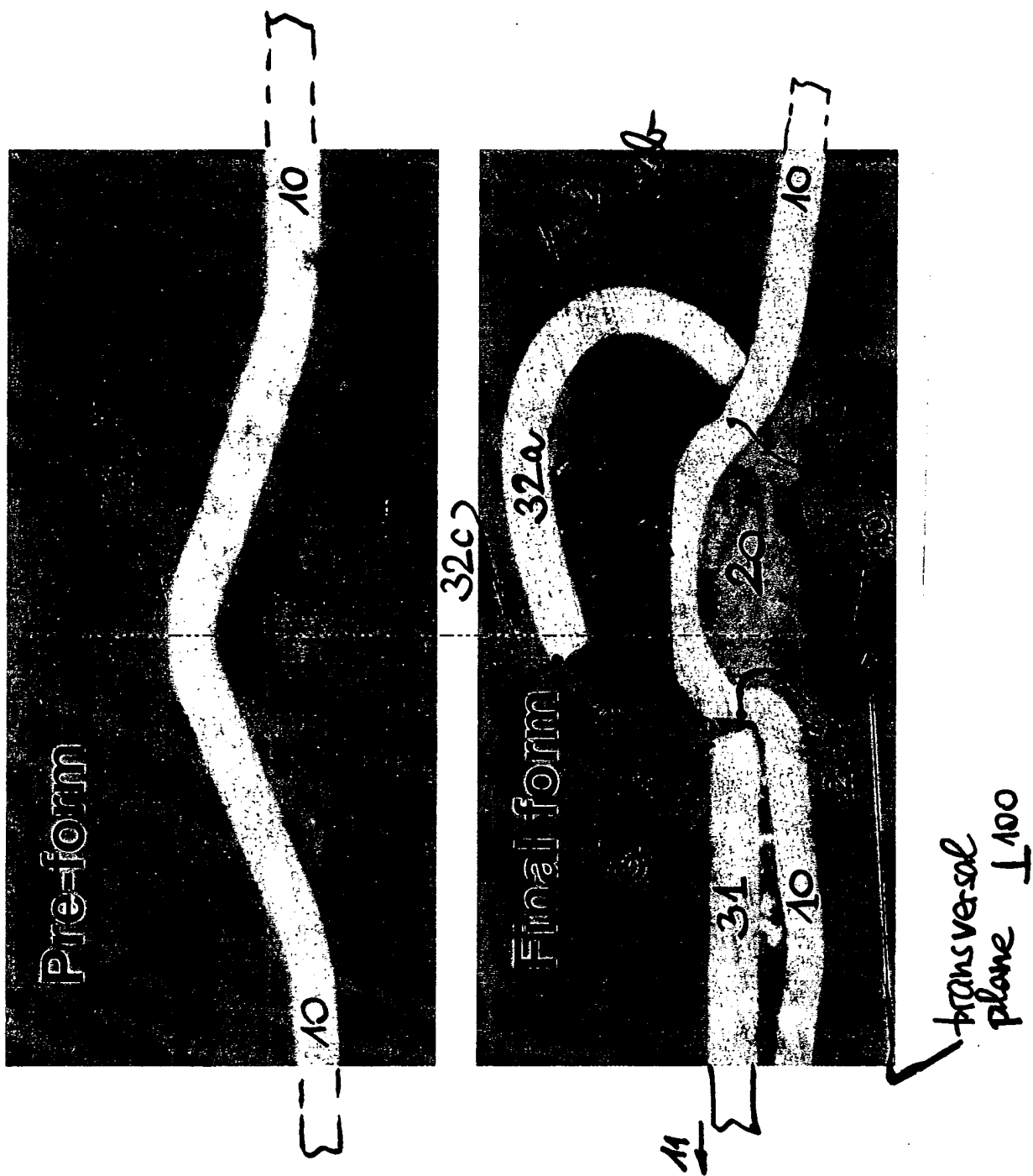


fig. 8a